



B.F. Rich, a USA manufacturer, has been an industry leader producing windows and doors since 1957. Our "Quality First" motto and our commitment to product innovation and customer service has kept us at the leading edge of our industry. Long before environmentally friendly products became buzz words, B.F. Rich was providing energy efficient products to American homeowners. We have been "Thinking Globally, Acting Locally" for years.

Craftsmanship

You can customize grille patterns in these custom crafted windows. At B.F. Rich we build every bay, bow and garden window to your specifications. You may choose your style, shape, grille pattern, color and much more.

Replacement

Upgrading with beautiful and energy efficient windows is a decision made easy with B.F. Rich. Our knowledge of the remodeling market since 1957 combined with our innovative engineering and personal craftsmanship, has given us a "Reputation for Excellence" backed by our Lifetime Limited Warranty.

New Construction

B.F. Rich's beautiful, energy efficient bow, bay and garden windows are the perfect choice for your new home and are all backed by our Lifetime Limited Warranty.

Professional Representation

B.F. Rich products are available through our authorized window and door distributors. There are many considerations when choosing the right product for your home. Our distribution base consists of reputable and knowledgeable professionals who can help you specify the correct product for your individual needs. These professionals can assist you with means of emergency escape (Egress), tempered safety glass requirements, minimum and maximum sizes or sound reduction glass packages. Let a B.F. Rich professional distributor assist you in designing your next project!

ENERGY STAR® Partner

B.F. Rich is proud to be a partner in the ENERGY STAR PROGRAM. The program was developed by the Department of Energy and the Environmental Protection Agency. The ENERGY STAR label on windows helps you identify energy saving products and simplifies your purchasing decisions. You can be confident that B.F. Rich ENERGY STAR labeled windows meet or exceed the minimum requirements for the climate region in which you live.

Green Shield Option Package

For Your Home

- Warmest Glass
- Year Round Comfort
- Reduced Loss of Heat
- Cleaner Window Glass
- Improved Indoor Air Quality
- Better Clarity - More Light

For Our Planet

- Reduce Your CO2 Emissions
- Reduce Your Fossil Fuel Use
- Reduce Your Carbon Footprint

Envirosealed Technology™ is a trademark of Truseal Technologies, Inc. RichView screen is GreenGuard Certified. B.F. Rich is an ENERGY STAR partner.



B.F. Rich is committed to helping their customers make better choices for the environment by providing more earth-friendly products. Green Shield windows incorporate DuraLite™ warm edge glass spacers, Enviro-Foam insulated sash and frame members, Self-Cleaning Ag3 Heat Control Soft Coat Low-E Glass, Sure-Fill Argon gas, Anti-microbial treated weather seals and RichView screens. Attractive, efficient, environmentally friendly Green Shield Windows by B.F. Rich - For your home, your office and our planet.

Design Options **SPILLER SERIES Art Glass**

You can design your window with Spiller Series Art Glass, Pattern V-Groove or Grilles Between the Glass (GBG) for ease of cleaning and a smooth clear look. Alternatively, you may design your bay or bow window with Simulated True Divided Lites (STDL) which have internal and external components to give the dimensional depth look of divided lite glass.

For Spiller Series art glass styles and colors see separate brochure.

A: Flat 3/8" or 5/8" Internal Grilles	B: Contour 3/4" or 1" Internal Grilles	C: Wood Grain 5/8" Flat & 3/4" or 1" Contour Internal Grilles	D: V-Groove 3/8" authentic V-Groove is on the Interior Surface	E: STDL 7/8" Simulated True Divided Lite Interior & Exterior Grilles
Pattern A: V-Groove 24" x 24" x 3/8" V-Groove is on the Interior Surface	Pattern B: V-Groove 15" x 30" x 3/8" V-Groove is on the Interior Surface	Pattern C: V-Groove 14" x 25" x 3/8" V-Groove is on the Interior Surface	Pattern D: V-Groove 14" x 25" x 3/8" V-Groove is on the Interior Surface	Pattern E: V-Groove 14" x 25" x 3/8" (Oval) V-Groove is on the Interior Surface

NATURAL SELECTIONS COLOR PALETTE

White Exterior White Interior (Grilles A-B-D-E) Bay-Bow or Garden	Beige Exterior Beige Interior (Grilles A-B-D-E) Bay-Bow or Garden	Beige Exterior White Interior (Grilles A-B-D-E) Bay or Bow Casement & PW Only	Brown Exterior White Interior (Grilles A-B-D-E) Bay or Bow	White Exterior Wood Grain Interior (Grilles A-B-C-D) Bay or Bow	Beige Exterior Wood Grain Interior (Grilles A-B-C-D) Bay or Bow

This color chart is for reference only and is not to be used for final color matching. To view the true color, please request an actual material color sample.

Optional - 1-1/2" insulated head and seat board for bay & bow only.

Casement Nesting Hardware.

Bay-Bow QR code:

Garden QR code:

BFRich
Windows & Doors

greenshield
Window Systems By BFRich

ENERGY STAR

National Fenestration Rating Council

Paperless On-Line Registration at www.BFRich.com

BAY, BOW & GARDEN WINDOWS



Craftsmanship

BFRich
Windows & Doors

Quality First... Service Second to None

Since 1957

Bay Windows



Double-Hung Operators
B.F. Rich double-hung windows tilt-in for easy cleaning from the comfort and safety of the interior of your home (front cover).

The elegant look, panoramic view and additional light provided by B.F. Rich bay, bow and garden windows make rooms feel bright and airy, bringing the outdoors closer while insulating your home and family from winter's bitter cold and summer's scorching heat.

Using the latest engineering technology from around the world, we construct each of our window systems using the highest-quality materials available. Our state-of-the-art plant streamlines the manufacturing process to ensure a lifetime of trouble-free performance at a surprisingly affordable price.

Lifelong Performance
Each bay, bow and garden window component is factory constructed in a full 1-1/4-inch multi-layer hardwood veneer buck and jamb - bay and bow windows are available with an optional 1-1/2-inch insulated head & seat board.

Our 7/8-inch double-glazed windows use a patented "Warm Edge" sealing technology. To provide your home with outstanding energy efficiency, optional Low-E glass and argon Sure-Fill gas deliver even higher insulating ratings.

Additional options including a Corian® or laminate seat board, grooved or leaded glass and colonial or diamond grids can add an even richer look to your home.

Bow Windows



Garden Windows



ENGINEERED FOR BEAUTY, STRENGTH AND EASE OF OPERATION

When B.F. Rich decided to produce a vinyl garden window, we went to the source, homeowners like you, to find out what would best meet today's needs. We designed our garden window from the inside out with the features you found most important. Our built-in standard features maximize the window's glass area, provide easy access to window handles and a self-locking system to assure smooth and convenient operation for years to come. Internal grids and Low-E options are also available.

Our "Reputation for Excellence" is clear to see!

B.F. RICH GARDEN WINDOWS COME WITH THESE STANDARD FEATURES:

- Strong yet compact two-piece master frame assembly for maximum glass-to-vinyl ratio
- Each window is custom built to ensure exact fit
- Conveniently located vent window handles
- Secure multi-point, *Sure-Lock*, self-locking system
- Built-in water drainage system
- Engineered for maximum support and strength
- 7/8-inch double insulating "Warm Edge" glass
- Standard 5/4-inch wood veneer buck and seat board
- Trapezoidal side vent windows with screens
- Knee brace supports included with all units

CUSTOM OPTIONS AVAILABLE:

- Low-E glass with argon gas insulation
- Tempered glass or vinyl-coated wire interior shelving
- White DuPont Corian® or laminate seat board
- Decorative pattern glass inserts
- Green Shield package



The multi-point, *Sure-Lock*, self-locking system is activated while cranking the trapezoid vents.



Brighten Up Your Day!



Nothing brings the outdoors closer to the interior of your home than a bow window system from B.F. Rich.

Many of the standard features on every B.F. Rich window are extra-cost options on other window systems, a combination of quality and value you won't find anywhere else.

Every sash and frame is constructed of heavy-duty vinyl extrusions and computer fusion-welded for unparalleled strength, durability and resistance to air and water infiltration. And because they're solid vinyl, they'll never need painting and will never crack, peel, warp or blister. That is the B.F. Rich guarantee.

Every one of our bay, bow and garden window systems is custom computer-designed to your home's exact specifications. Bays and bows are available in your choice of any combination of casement, double-hung, picture or awning windows. Garden windows have two operating trapezoid casement vents with a stationary center and roof insulating glass.

Windows for replacement, new construction and light commercial projects are available with B.F. Rich's Green Shield package.



Casement Operators

B.F. Rich casement windows feature equal-lite frames so they align beautifully with stationary units. Concealed hinges create a sleek appearance, inside and out. Innovative and patented casement hardware technology offers a 90° opening for optimum ventilation and the ability to clean the window from the inside of your home. The casement multi-point locking system allows for easy operation, but also provides security and a tight seal. Our casement series operators are sure to please your contemporary tastes.

A distinctive 90 degree bay window provides the perfect solution for smaller openings.

90 degree bay windows are a perfect solution for smaller openings. They provide a large view of the outdoors and allow for natural light indoors.

90 DEGREE BAYS NO LONGER AVAILABLE AS OF 11-1-13.

